

	Doc or ECO #:	ECO-52077-002	Date:	11/19/18	Author:	JV
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	AEG	Date:	11/30/18	Quality Approval	DO

P/N #:	52077	Effective Date:	November 30, 2018
Title:	Tilt Mount revision for new computer		

1.0 Purpose / Summary

DELL 7520 is EOL. Assembly 52077 was designed around the Dell 7510 and 7520, it has been revised to fit the new computer; Dell 7530.

2.0 Parts Affected

Part Number	Notes	Removed	Added	New	Modified	Inactive
52076	EOL 7520	☒	☐	☐	☐	☐
52075	Increased Base thickness	☐	☐	☐	☒	☐
71661	7530 Backside Retention Bracket	☐	☒	☐	☐	☐

3.0 Detail

The 7530 no longer has the docking mount option so a new backside retention was designed, the front retention was slightly modified for the new computer.

4.0 Disposition of Material

Old stock of 50275 (REV D) to be used for remaining 7520 computers and repairs

Old stock of 52076 to be used for remaining 7520 computers and repairs

Old stock (52075 REV D) cannot be reworked to current revision.

New revision (52075 REV E) can be reworked for backwards compatibility as needed.

5.0 Action Items

Action	Department	Acknowledgement Initials

6.0 Modified / Referenced Documents:

Document	Current Revision
Tilt Mount Assembly Instructions	003

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7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change